UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

SCHEDULE 13G

(Rule 13d-102)

INFORMATION TO BE INCLUDED
IN STATEMENTS FILED PURSUANT
TO RULES 13d-1(b), (c) AND (d)
AND AMENDMENTS THERETO
FILED PURSUANT TO RULE 13d-2(b)
UNDER THE SECURITIES EXCHANGE ACT OF 1934
(Amendment No. 1)

Westrock Coffee Company

(Name of Issuer)

Common Stock, \$0.01 par value per share (Title of Class of Securities)

96145W103 (CUSIP Number)

August 9, 2023
Date of Event Which Requires Filing of the Statement

☐ Rule 13d-1(b)
☐ Rule 13d-1(c)
☑ Rule 13d-1(d)

Check the appropriate box to designate the rule pursuant to which this Schedule is filed:

* The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter disclosures provided in a prior cover page.

The information required on the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes)

				_	
1	1 NAMES OF REPORTING PERSONS				
	Brown Brothers Harriman & Co				
2		E A P	PPROPRIATE BOX IF A MEMBER OF A GROUP		
	(a) 🖾 (t	,, L			
3	SEC USE ONLY				
4	CITIZENSH	IP O	OR PLACE OF ORGANIZATION		
	New York, U	S.A	Λ.		
		5	SOLE VOTING POWER		
N	UMBER OF		0		
	SHARES	6	SHARED VOTING POWER		
	NEFICIALLY OWNED BY		21,188,445		
EACH		7	SOLE DISPOSITIVE POWER		
REPORTING PERSON					
	WITH	8	0 SHARED DISPOSITIVE POWER		
	A CODEC AT	T .	21,188,445		
9	AGGREGAI	ΕA	MOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON		
	21,188,445				
10	CHECK IF T	THE	AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES (SEE INSTRUCTIONS)		
11	PERCENT C	OF C	LASS REPRESENTED BY AMOUNT IN ROW (9)		
	19.0%				
12	TYPE OF RI	EPOI	RTING PERSON (SEE INSTRUCTIONS)		
	BK				

1	NAMES OF REPORTING PERSONS				
	BBH Capital Partners V, L.P.				
2		E Al	PPROPRIATE BOX IF A MEMBER OF A GROUP		
	(a) 🖾 (t)) ∟			
3	SEC USE O	NLY	•		
4	CITIZENSH	IP C	OR PLACE OF ORGANIZATION		
	Delaware, U	.S.A			
		5	SOLE VOTING POWER		
N	UMBER OF		0		
	SHARES	6	SHARED VOTING POWER		
	NEFICIALLY OWNED BY		11,980,831		
	EACH	7	SOLE DISPOSITIVE POWER		
	REPORTING PERSON		0		
WITH		8	SHARED DISPOSITIVE POWER		
11,980,831					
9	9 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON				
	11,980,831				
10	10 CHECK IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES (SEE INSTRUCTIONS)				
11	PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)				
	10.8%				
12	TYPE OF R	EPO	RTING PERSON (SEE INSTRUCTIONS)		
	PN				

			-		
1	1 NAMES OF REPORTING PERSONS				
			rtners V-A, L.P.		
2			PPROPRIATE BOX IF A MEMBER OF A GROUP		
	(a) ⊠ (l	b) [
3	SEC USE O	NLY	,		
4	CITIZENSH	IIP (OR PLACE OF ORGANIZATION		
	Delaware, U	.S.A			
		5	SOLE VOTING POWER		
N	UMBER OF		0		
	SHARES	6	SHARED VOTING POWER		
	NEFICIALLY OWNED BY		242,097		
EACH		7	SOLE DISPOSITIVE POWER		
REPORTING PERSON			0		
	WITH	8	SHARED DISPOSITIVE POWER		
	242,097				
9	AGGREGAT	ΓΕ Α	MOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON		
	242,097				
10	10 CHECK IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES (SEE INSTRUCTIONS)				
11	PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)				
	0.2%				
12	2 TYPE OF REPORTING PERSON (SEE INSTRUCTIONS)				
	PN				

1	NAMES OF REPORTING PERSONS				
	BBH CPV WCC Co-Investment LLC				
2			PPROPRIATE BOX IF A MEMBER OF A GROUP		
	(a) 🖾 (t	o) [
3	SEC USE O	NLY	,		
4	CITIZENSH	IP (OR PLACE OF ORGANIZATION		
	Delaware, U	.S.A			
		5	SOLE VOTING POWER		
N	UMBER OF		0		
	SHARES	6	SHARED VOTING POWER		
	NEFICIALLY WNED BY		8,965,517		
	EACH	7	SOLE DISPOSITIVE POWER		
REPORTING PERSON			0		
WITH		8	SHARED DISPOSITIVE POWER		
8,965,517					
9	9 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON				
	8,965,517				
10	10 CHECK IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES (SEE INSTRUCTIONS)				
11	11 PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)				
	8.0%				
12	12 TYPE OF REPORTING PERSON (SEE INSTRUCTIONS)				
	00				

			C	
1	NAMES OF Jeffrey B. M	REPORTING PERSONS Jeskin		
2		E APPROPRIATE BOX IF A MEMBER OF A GROUP		
_		b)		
3	SEC USE O	NLY		
	SEC CSE C			
4	CITIZENSF	HIP OR PLACE OF ORGANIZATION		
	U.S.A.			
		5 SOLE VOTING POWER		
NT.	UMBER OF			
IN	SHARES			
	SHAKES	6 SHARED VOTING POWER		
BENEFICIALLY 21 100 445				
O	OWNED BY	21,188,445 7 SOLE DISPOSITIVE POWER		
	EACH	/ SOLE DISPOSITIVE FOWER		
	EPORTING			
	PERSON WITH	8 SHARED DISPOSITIVE POWER		
	WIIII			
		21,188,445		
9	AGGREGA	TE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON		
	21,188,445			
10	CHECK IF	THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES (SEE INSTRUCTIONS)		
	П			
11	_	OF CLASS REPRESENTED BY AMOUNT IN ROW (9)		
11	TERCENT	31 CLASS REI RESENTED BT AMOUNT IN ROW (9)		
	19.0%			
12		EPORTING PERSON (SEE INSTRUCTIONS)		
	IN			

		-			
1	NAMES OF	REPORTING PERSONS			
	Patrick Kruczek				
2		E APPROPRIATE BOX IF A MEMBER OF A GROUP			
	(a) 🗵 (1	\Box			
3	SEC USE O	NLY			
4	CITIZENSH	IP OR PLACE OF ORGANIZATION			
	U.S.A.				
		5 SOLE VOTING POWER			
N	UMBER OF	0			
	SHARES	6 SHARED VOTING POWER			
	NEFICIALLY	21,188,445			
OWNED BY EACH		7 SOLE DISPOSITIVE POWER			
R	EPORTING PERSON				
	WITH	8 SHARED DISPOSITIVE POWER			
		21,188,445			
9	AGGREGAT	E AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON			
	21,188,445				
10	CHECK IF	THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES (SEE INSTRUCTIONS)			
11	PERCENT (OF CLASS REPRESENTED BY AMOUNT IN ROW (9)			
	19.0%				
12	TYPE OF R	EPORTING PERSON (SEE INSTRUCTIONS)			
	IN				

1	NAMES OF REPORTING PERSONS				
	JP Paquin				
2			PPROPRIATE BOX IF A MEMBER OF A GROUP		
	(a) ⊠ (l	o) [
3	SEC USE O	NLY			
4	CITIZENSH	IP (OR PLACE OF ORGANIZATION		
	U.S.A.				
		5	SOLE VOTING POWER		
N	UMBER OF		0		
	SHARES	6	SHARED VOTING POWER		
	NEFICIALLY OWNED BY		21,188,445		
	EACH	7	SOLE DISPOSITIVE POWER		
	EPORTING PERSON		0		
	WITH	8	SHARED DISPOSITIVE POWER		
21,188,445					
9	AGGREGAT	ΓΕ Α	AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON		
	21,188,445				
10	10 CHECK IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES (SEE INSTRUCTIONS)				
11	11 PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)				
	19.0%				
12	12 TYPE OF REPORTING PERSON (SEE INSTRUCTIONS)				
	IN				

1	NAMES OF REPORTING PERSONS			
	Bradley Langer			
2		E Al	PPROPRIATE BOX IF A MEMBER OF A GROUP	
	(a) 🖾 (t)) ∟		
3	SEC USE O	NLY		
4	CITIZENSH	TP C	OR PLACE OF ORGANIZATION	
	CITIZENSII		or three of ordanization	
	U.S.A.			
		5	SOLE VOTING POWER	
N	UMBER OF		0	
	SHARES	6	SHARED VOTING POWER	
	NEFICIALLY		21,188,445	
C	OWNED BY EACH	7	SOLE DISPOSITIVE POWER	
REPORTING PERSON			0	
	WITH	8	SHARED DISPOSITIVE POWER	
			21,188,445	
9	AGGREGAT	ГΕΑ	MOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON	
	21,188,445			
10				
11				
	19.0%			
12		ЕРО	RTING PERSON (SEE INSTRUCTIONS)	
	IN			
	11N			

1	NAMES OF REPORTING PERSONS			
	Michael Boylan			
2			PPROPRIATE BOX IF A MEMBER OF A GROUP	
	(a) ⊠ (l	o) [
3	SEC USE O	NLY		
4	CITIZENSH	IP C	OR PLACE OF ORGANIZATION	
	U.S.A.			
		5	SOLE VOTING POWER	
N	UMBER OF		0	
	SHARES	6	SHARED VOTING POWER	
	NEFICIALLY OWNED BY		21,188,445	
	EACH	7	SOLE DISPOSITIVE POWER	
	REPORTING PERSON		0	
	WITH	8	SHARED DISPOSITIVE POWER	
	21,188,445			
9	AGGREGAT	ГΕΑ	AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON	
	21,188,445			
10				
11	PERCENT (OF C	CLASS REPRESENTED BY AMOUNT IN ROW (9)	
	19.0%			
12	TYPE OF R	EPO	RTING PERSON (SEE INSTRUCTIONS)	
	IN			

Item 1(a) Name of Issuer:

Westrock Coffee Company (the "Issuer")

Item 1(b) Address of Issuer's Principal Executive Offices:

4009 N. Rodney Parham Rd., Little Rock, Arkansas 72202

Item 2(a) Name of Persons Filing:

This Statement on Schedule 13G is being filed by:

- (i) Brown Brothers Harriman & Co. ("BBH & Co."), as the parent company with authority to direct the direct holders of 21,188,445 shares of Common Stock of the Issuer:
- (ii) BBH Capital Partners V, L.P. ("BBH CPV"), as the direct holder of 11,980,831 shares of Common Stock of the Issuer;
- (iii) BBH Capital Partners V-A, L.P. ("BBH CPV-A"), as the direct holder of 242,097 shares of Common Stock of the Issuer;
- (iv) BBH CPV WCC Co-Investment LLC ("BBH CPV Co-Invest", and collectively, with BBH CPV and BBH CPV-A, the "BBH Record Holders"), as the direct holder of 8,965,517 shares of Common Stock of the Issuer;
- (v) Jeffrey B. Meskin, with respect to the 21,188,445 shares of Common Stock of the Issuer held directly by the BBH Record Holders;
- (vi) Patrick Kruczek, with respect to the 21,188,445 shares of Common Stock of the Issuer held directly by the BBH Record Holders;
- (vii) JP Paquin, with respect to the 21,188,445 shares of Common Stock of the Issuer held directly by the BBH Record Holders;
- (viii) Bradley Langer, with respect to the 21,188,445 shares of Common Stock of the Issuer held directly by the BBH Record Holders; and
- (ix) Michael Boylan, with respect to the 21,188,445 shares of Common Stock of the Issuer held directly by the BBH Record Holders.

The foregoing persons are hereinafter sometimes collectively referred to as the "**Reporting Persons**." Any disclosures herein with respect to persons other than the Reporting Persons are made on information and belief after making inquiry to the appropriate party. The filing of this statement should not be construed in and of itself as an admission by any Reporting Person as to beneficial ownership of the securities reported herein, and each Reporting Person disclaims beneficial ownership of the reported securities except to the extent of their pecuniary interest therein.

Item 2(b) Address of Principal Business Office or, if none, Residence:

140 Broadway, New York, NY 10005

Item 2(c) Citizenship:

BBH & Co. is incorporated under the laws of the State of New York. The BBH Record Holders are organized under the laws of the State of Delaware. Mssrs. Meskin, Kruczek, Paquin, Langer and Boylan are citizens of the United States.

Item 2(d) Title of Class of Securities:

Common Stock, \$0.01 par value per share ("Common Stock")

Item 2(e) CUSIP Number:

96145W103

1(b)(1)(ii)(J), please specify the type of institution:

Item 4. Ownership

Introductory Note: The Reporting Persons hold Series A Preferred Shares ("Preferred Stock") and Common Stock. Holders of Preferred Stock may voluntarily convert their Preferred Stock into a whole number of Common Stock at any time.

The BBH Record Holders are controlled affiliates of BBH & Co. BBH & Co may be deemed to exercise voting and investment control over the shares held by the BBH Record Holders. BBH Capital Partners ("BBHCP") manages private equity investments through its funds, including BBH CPV, BBH CPV-A and BBH CPV Co-Invest. Each of the BBH Record Holders are controlled and managed by a general partner, or in the case of BBH CPV Co-Invest, a Manager, BBH Private Capital Management V, LLC (the "General Partner"). BBH & Co., a New York limited partnership, serves as the managing member of the General Partner.

The investment into the Westrock Coffee Company is managed by an investment committee and the co-managers of BBHCP including Jeffrey B. Meskin, Patrick Kruczek, JP Paquin, Bradley Langer and Michael Boylan. Jeffrey B. Meskin has sole discretion over decisions related to the conversion of Preferred Stock to Common Stock, or the sale of Preferred Stock or Common Stock. BBH & Co. has designated each of Jeffrey B. Meskin, Patrick Kruczek, JP Paquin, Bradley Langer and Michael Boylan, as the sole and exclusive persons at BBH & Co. having voting power (including the power to vote or to direct the vote) and investment power (including the power to dispose or to direct the disposition) with respect to all securities held by the BBH Record Holders.

Information with respect to each of the Reporting Persons is given solely by such Reporting Person, and no Reporting Person has responsibility for the accuracy or completeness of information supplied by another Reporting Person. Each of the Reporting Persons (other than to the extent such Reporting Person directly holds securities reported herein) disclaims beneficial ownership of the securities held by the other Reporting Persons, except to the extent of such Reporting Person's pecuniary interest therein, and, pursuant to Rule 16a-1(a)(4) under the Securities Exchange Act of 1934 (the "Exchange Act"), each of the Reporting Persons (other than to the extent it directly holds securities reported herein) states that the inclusion of these securities in this report shall not be deemed an admission of beneficial ownership of all of the securities reported herein for purposes of Section 16 of the Exchange Act or for any other purpose.

- (a) Amount beneficially owned:
 - See Item 9 of each cover page.
- (b) Percent of class:

See Item 11 of each cover page. The percent of class is calculated using a total of 111,551,106 shares of Common Stock representing the 88,039,184 shares of Common Stock deemed outstanding as of November 3, 2023, as reported on a Quarterly Report on Form 10-Q filed by the Issuer with the Securities and Exchange Commission on November 9, 2023 plus 23,511,922 shares of Preferred Stock, which may be converted into a whole number of Common Shares at any time.

- (c) Number of shares as to which the person has:
 - (i) Sole power to vote or to direct the vote:
 - See Item 5 of each cover page.
 - (ii) Shared power to vote or to direct the vote:
 - See Item 6 of each cover page.

- $\begin{tabular}{ll} (iii) & Sole power to dispose or to direct the disposition of: \\ \end{tabular}$
 - See Item 7 of each cover page.
- (iv) Shared power to dispose or to direct the disposition of:

See Item 8 of each cover page.

Item 5 Ownership of Five Percent or Less of a Class.

If this statement is being filed to report the fact that as of the date hereof the reporting person has ceased to be the beneficial owner of more than five percent of the class of securities, check the following \Box .

Not applicable.

Item 6 Ownership of More Than Five Percent on Behalf of Another Person.

Not applicable.

Item 7 Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on by the Parent Holding Company.

Not applicable.

Item 8 Identification and Classification of Members of the Group.

See Item 4 and Exhibit 99.1.

Item 9 Notice of Dissolution of Group.

Not applicable.

Item 10 Certification

By signing below I certify that, to the best of my knowledge and belief, the securities referred to above were not acquired and are not held for the purpose of or with the effect of changing or influencing the control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect, other than activities solely in connection with a nomination under § 240.14a-11.

CUSIP No. 96145W103 Schedule 13G Page 16 of 18

SIGNATURES

After reasonable inquiry and to the best of its knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

Dated: January 26, 2024

BROWN BROTHERS HARRIMAN & CO.

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin

Title: Partner

BBH CAPITAL PARTNERS V, L.P.

By: BBH Private Capital Management V, LLC, its general

partner

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin Title: Partner of BBH & Co.;

Managing Member of the General Partner

BBH CAPITAL PARTNERS V-A, L.P.

By: BBH Private Capital Management V, LLC, its general

partner

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin Title: Partner of BBH & Co.;

Managing Member of the General Partner

BBH CPV WCC CO-INVESTMENT LLC

By: BBH Private Capital Management V, LLC, its manager

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin
Title: Partner of BBH & Co.;

Managing Member of the General Partner

Jeffrey B. Meskin

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin Title: Partner, BBH & Co.;

Managing Member of the General Partner

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Patrick Kruczek

By: /s/ Patrick Kruczek

Name: Patrick Kruczek

Title: Principal, BBH & Co.; Managing Member of

the General Partner

JP Paquin

By: /s/ JP Paquin

Name: JP Paquin

Title: Limited Partner, BBH & Co.; Managing

Member of the General Partner

Bradley Langer

By: /s/ Bradley Langer

Name: Bradley Langer

Title: Partner, BBH & Co.; Managing Member of the

General Partner

Michael Boylan

By: /s/ Michael Boylan

Name: Michael Boylan

Title: Principal, BBH & Co.; Managing Member of

the General Partner

CUSIP No. 96145W103 Schedule 13G Page 18 of 18

EXHIBIT INDEX

Exhibit Number Title

99.1 Joint Filing Agreement

Joint Filing Agreement

The undersigned hereby agree that the foregoing statement on Schedule 13G and any amendments thereto is filed on behalf of each of the undersigned in accordance with the provisions of Rule 13d-1(k) under the Securities Exchange Act of 1934, as amended, and that all subsequent amendments to this statement on Schedule 13G may be filed on behalf of each of the undersigned without the necessity of filing additional joint filing agreements. The undersigned further agree that this agreement may be included as an exhibit to such filing. This agreement may be executed in any number of counterparts each of which shall be deemed to be an original and all of which together shall be deemed to constitute one and the same agreement.

Date: January 26, 2024

BROWN BROTHERS HARRIMAN & CO.

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin

Title: Partner

BBH CAPITAL PARTNERS V, L.P.

By: BBH Private Capital Management V, LLC, its general

partnei

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin
Title: Partner of BBH & Co.,

Managing Member of BBH Private Capital

Management V, LLC

BBH CAPITAL PARTNERS V-A, L.P.

By: BBH Private Capital Management V, LLC, its general

partner

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin Title: Partner of BBH & Co.,

Managing Member of BBH Private Capital

Management V, LLC

BBH CPV WCC CO-INVESTMENT LLC

By: BBH Private Capital Management V, LLC, its manager

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin Title: Partner of BBH & Co.,

Managing Member of BBH Private Capital

Management V, LLC

Jeffrey B. Meskin

By: /s/ Jeffrey B. Meskin

Name: Jeffrey B. Meskin Title: Partner, BBH & Co.;

Managing Member, BBH Private Capital

Management V, LLC

Patrick Kruczek

By: /s/ Patrick Kruczek

Name: Patrick Kruczek Title: Principal, BBH & Co.;

Managing Member, BBH Private Capital

Management V, LLC

JP Paquin

By: /s/ JP Paquin

Name: JP Paquin

Title: Limited Partner, BBH & Co.;

Managing Member, BBH Private Capital

Management V, LLC

Bradley Langer

By: /s/ Bradley Langer

Name: Bradley Langer Title: Partner, BBH & Co.;

Managing Member, BBH Private Capital

Management V, LLC

Michael Boylan

By: /s/ Michael Boylan

Name: Michael Boylan
Title: Principal, BBH & Co.;

Managing Member, BBH Private Capital

Management V, LLC